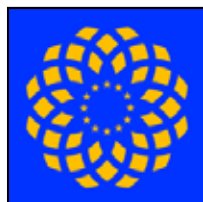


# Recent Progress of JT-60SA Project

H. Shirai<sup>1</sup>, P. Barabaschi<sup>2</sup>, Y. Kamada<sup>3</sup> and the JT-60SA

<sup>1</sup>JT-60SA Project Leader, <sup>2</sup>EU Project Manager, <sup>3</sup>JA Project Manager



IAEA Fusion Energy Conference 2016  
17-22 October 2016  
@Kyoto International Conference Center

JT-60SA Project is implemented under the **Broader Approach (BA) Agreement** between EU and Japan as well as the **Japanese national fusion programme**.

## Mission:

Contribute to the early realization of fusion energy by addressing key physics and engineering issues for ITER and DEMO.

## Major Objectives:

### (1) Supportive Researches for ITER

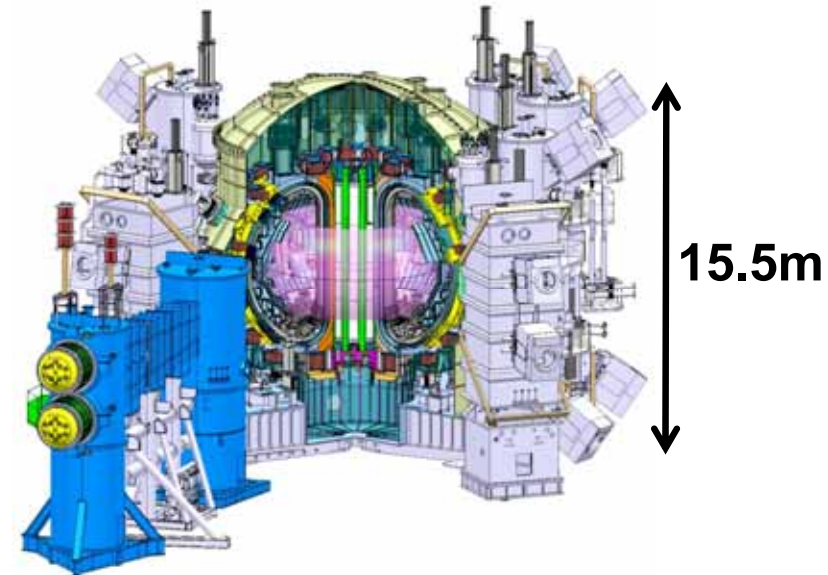
JT-60SA starts operation in 2019  
 → address ITER related issues in advance and optimize its operation scenarios under the break-even condition

### (2) Complementary Researches for DEMO

study long sustainment of high integrated performance plasmas with high  $\beta_N$  value

### (3) Foster Next Generation

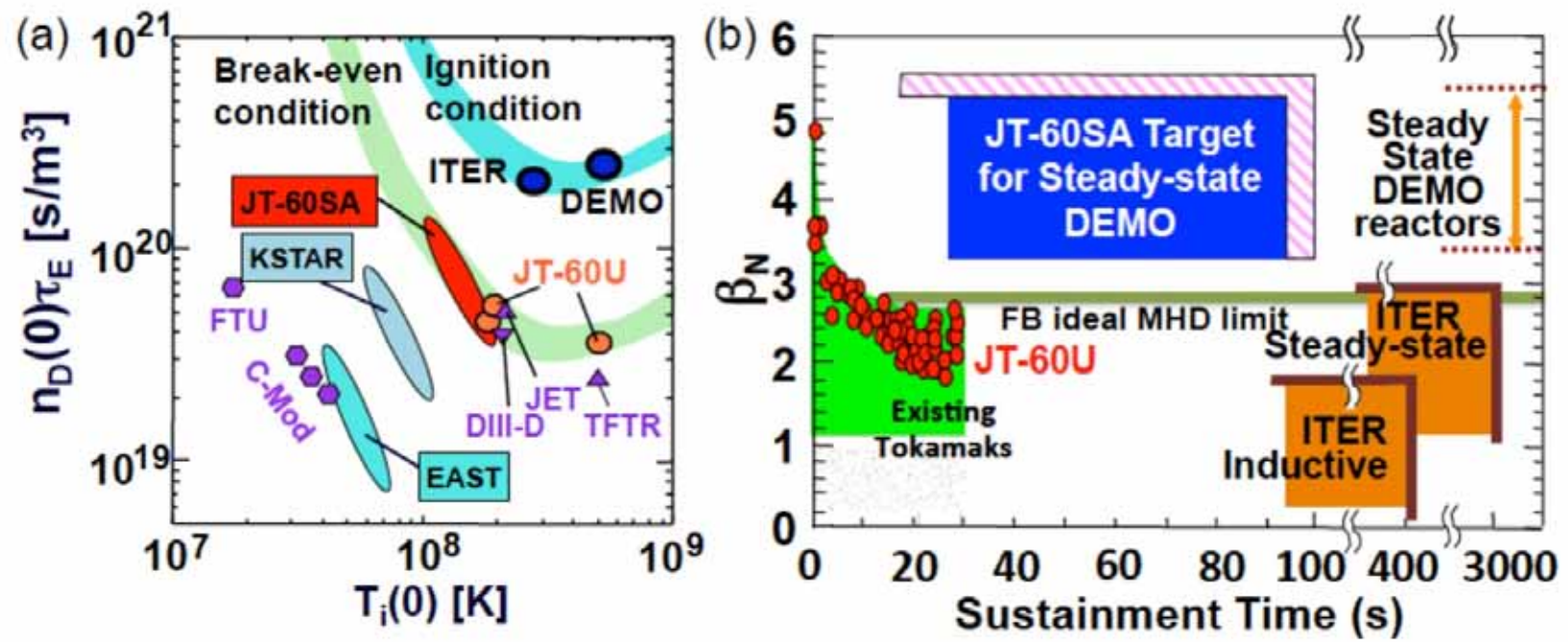
build up experience of young scientists and technicians who will play leading roles in ITER and DEMO.



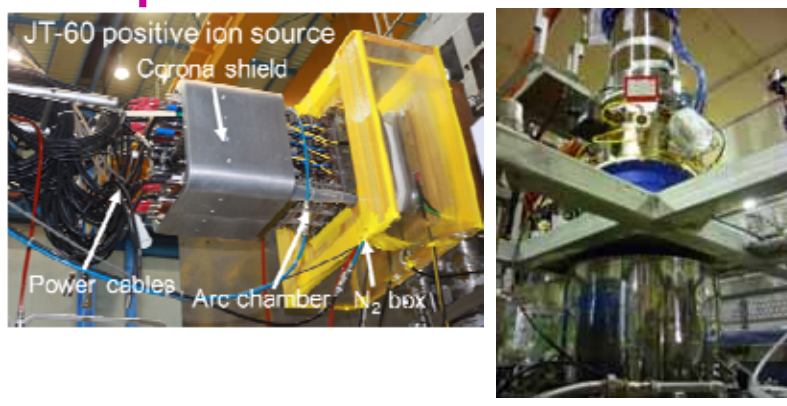
(full current inductive mode)

Plasma Current	5.5 MA
Toroidal Field	2.25 T
Major Radius	2.96 m
Minor Radius	1.18 m
Elongation, $\kappa_X$	1.87
Triangularity, $\delta_X$	0.50
Safety factor, $q_{95}$	3.0
Plasma Volume	131 m <sup>3</sup>
Heating Power	41 MW
Normalized beta, $\beta_N$	3.1

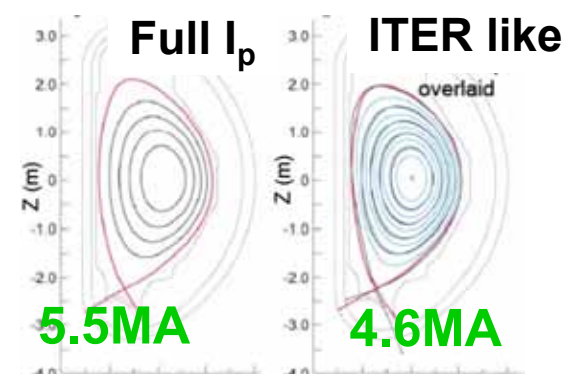
# JT-60SA target region in relation to ITER and DEMO



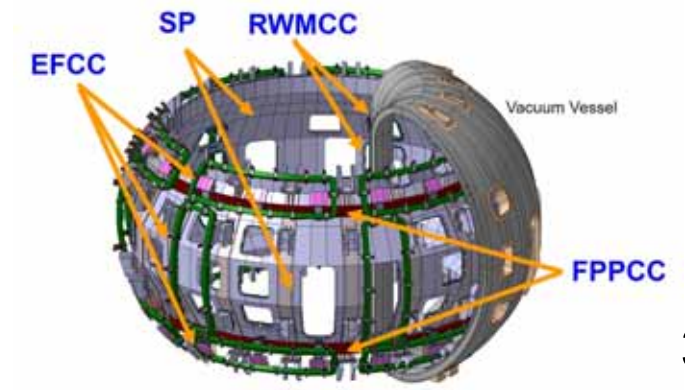
## powerful NBI&ECRF



## flexible shaping

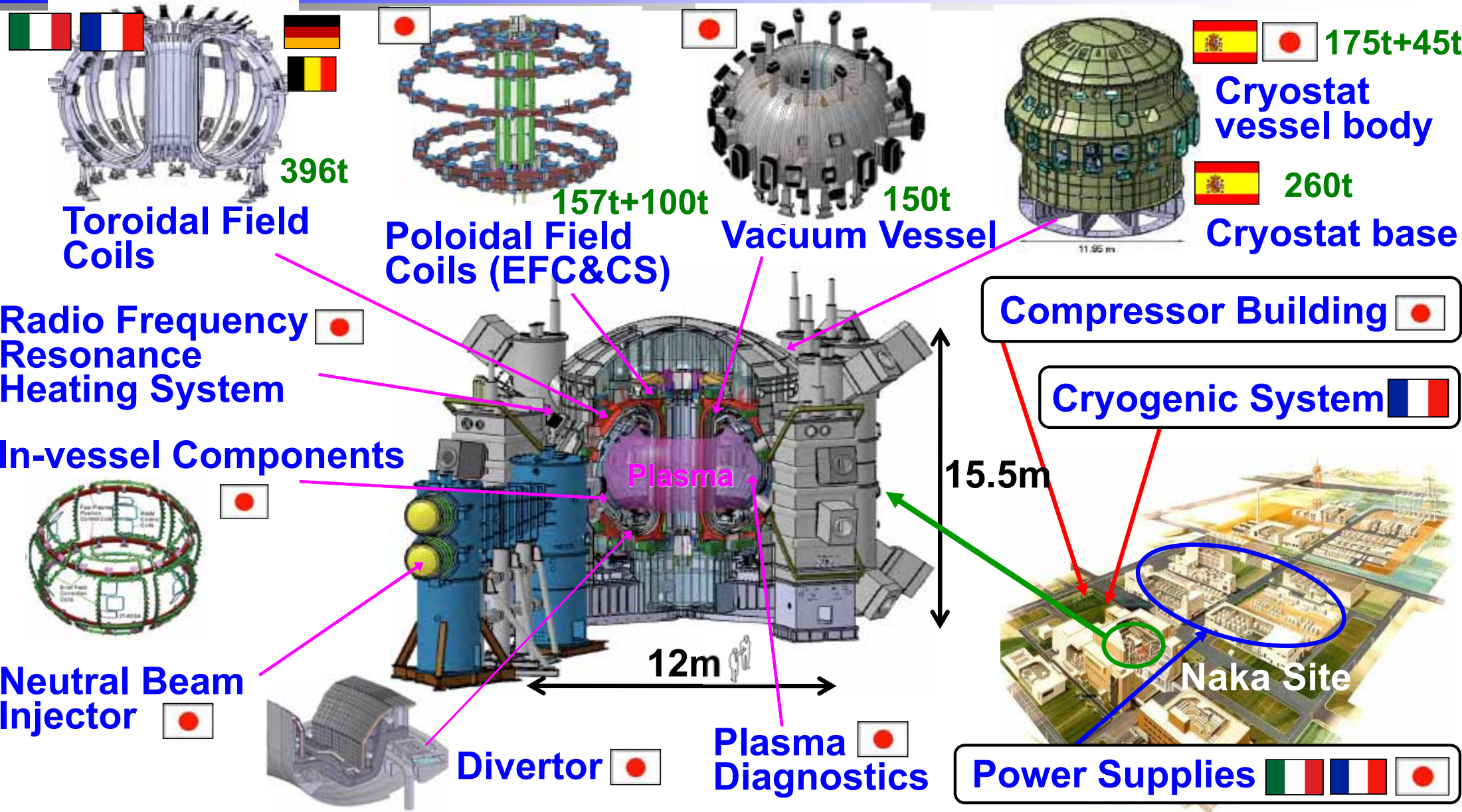


## in-vessel coils



Long sustainment of high integrated performance plasmas with high  $\beta_N$  value for DEMO will be investigated by making the best use of (1) powerful and versatile NBI&ECRF system, (2) flexible plasma shaping, (3) various kinds of in-vessel coils, and so forth.

# Share of JT-60SA Components and Systems (remarkable progress since the last IAEA FEC)



Existing JT-60 facilities (e.g. transformer substation, motor generators, etc.) are also reused as much as possible to reduce overall project cost.

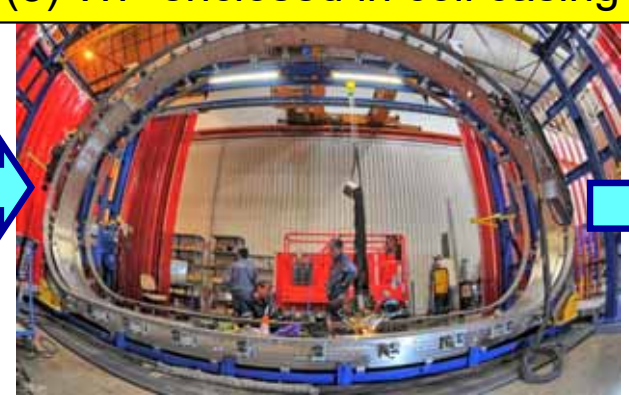
(1) winding pack (WP) fabrication



(2) impregnation of WP



(3) WP enclosed in coil casing



(4) final machining

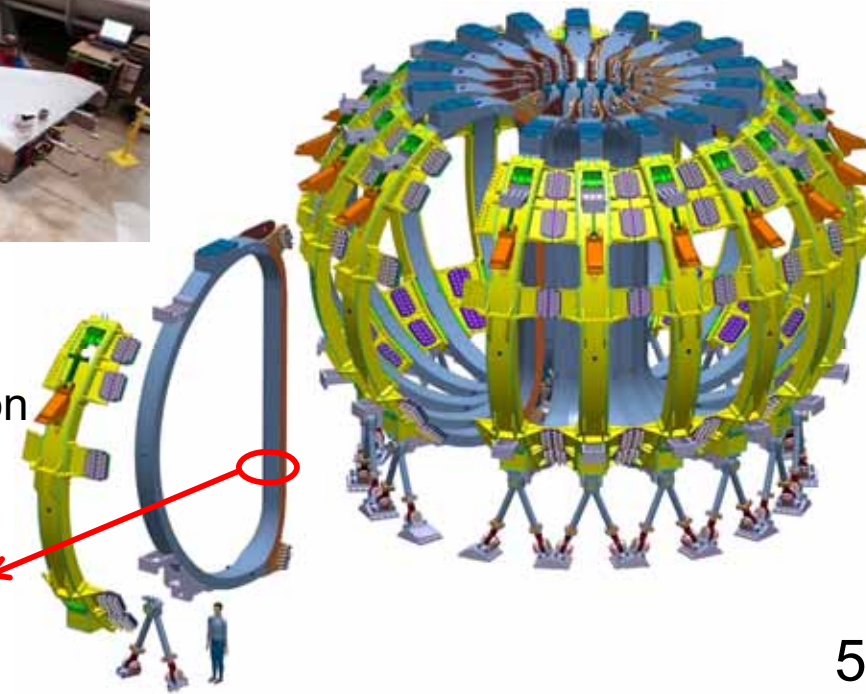
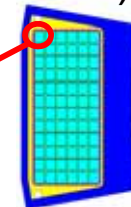
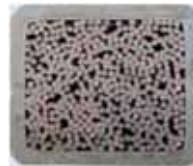


(5) completed TF coil

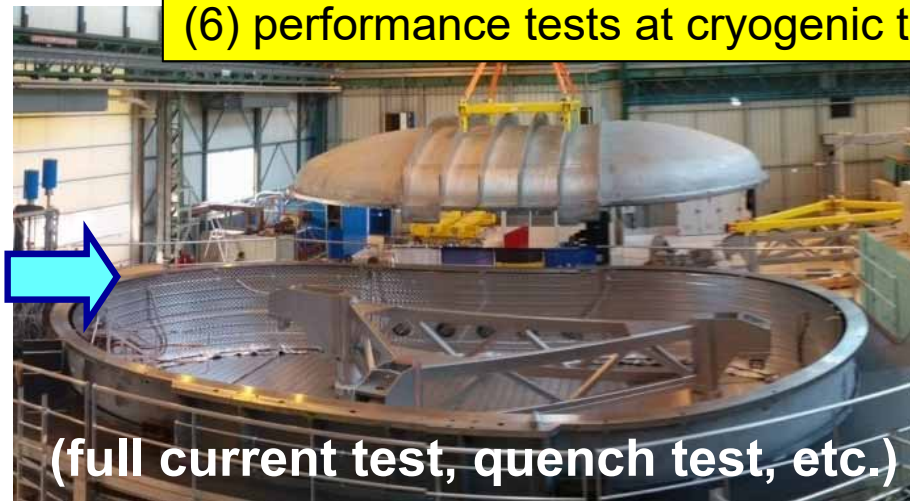


**18 TF coils plus 2 spare TF coils are being fabricated in France and Italy.**

TF coil cross section  
NbTi conductor (6 DPs)  
(26mmx22mm)



(6) performance tests at cryogenic temperature @CEA Saclay



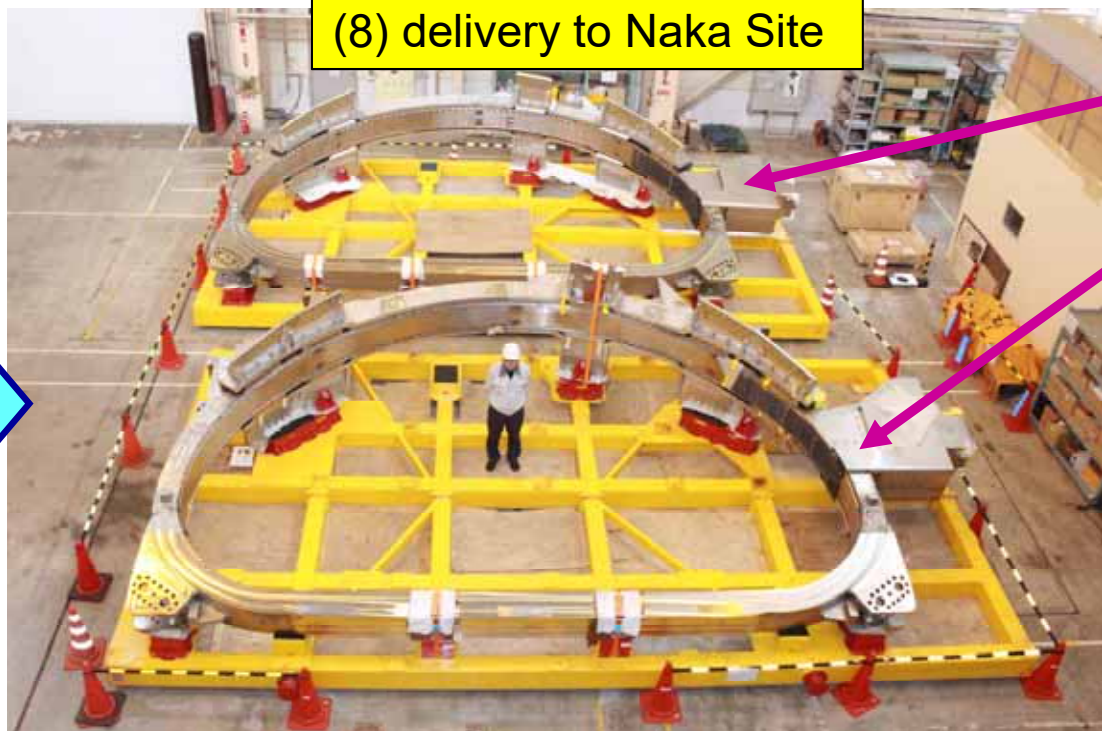
(full current test, quench test, etc.)



(7) OIS preassembly



(8) delivery to Naka Site



2<sup>nd</sup> coil "Brigitte"

1<sup>st</sup> coil "Annie"

3<sup>rd</sup> coil "Roberta"

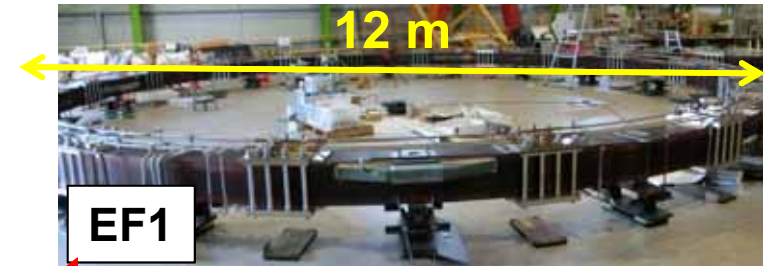
coming on the Pacific Ocean



**TF coil assembly around the vacuum vessel will start in December 2016.**

All EF coils were manufactured with excellent accuracy in the circularity for minimizing error field.

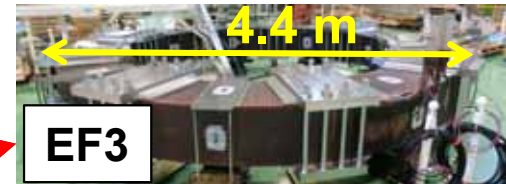
	Diameter	Circularity	Requirement	fabrication
EF1	12.0 m	0.3 mm	≤8 mm	Aug. 2016
EF2	9.6 m	0.4 mm	≤7 mm	
EF3	4.4 m	0.2 mm	≤6 mm	
EF4	4.4 m	0.6 mm	≤6 mm	Feb. 2013
EF5	8.1 m	0.6 mm	≤7 mm	Jan. 2014
EF6	10.5 m	1.3 mm	≤8 mm	



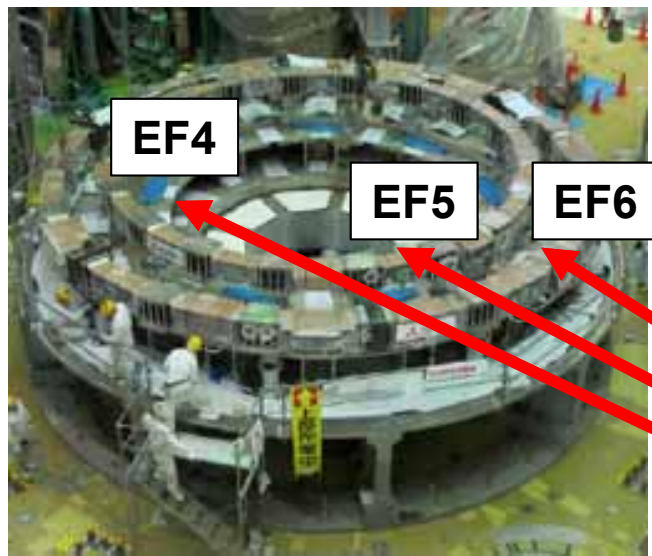
EF1



EF2



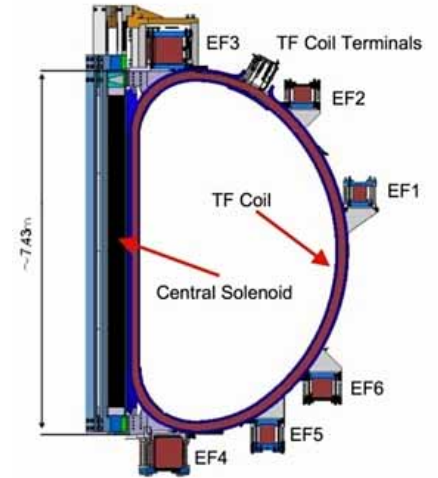
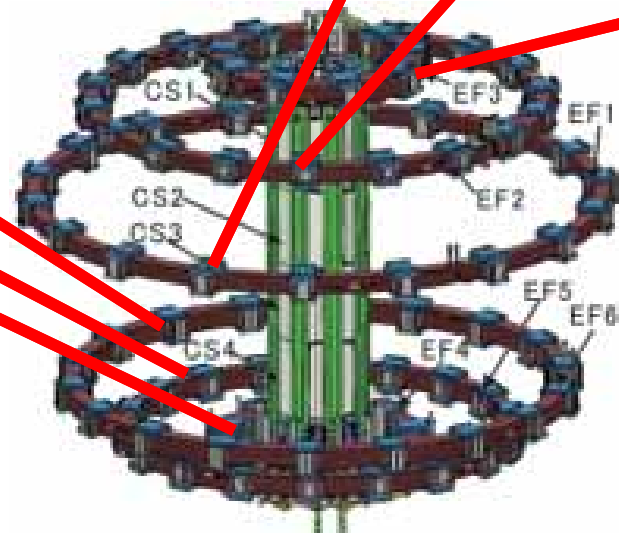
EF3



EF4

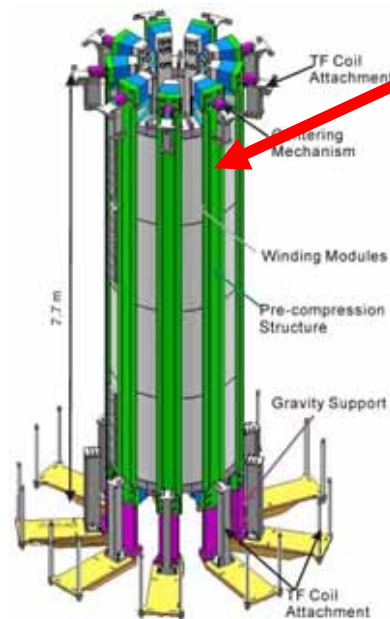
EF5

EF6



EF4, EF5 and EF6 are temporarily placed on the Cryostat Base.

**JT-60SA has 4 identical Central Solenoids (CS)**



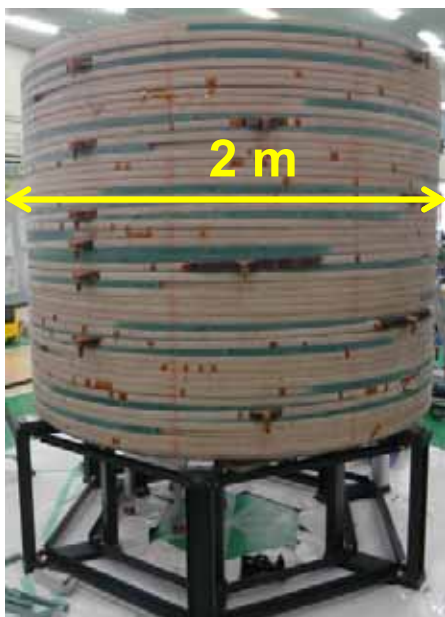
**(1) winding of conductor**



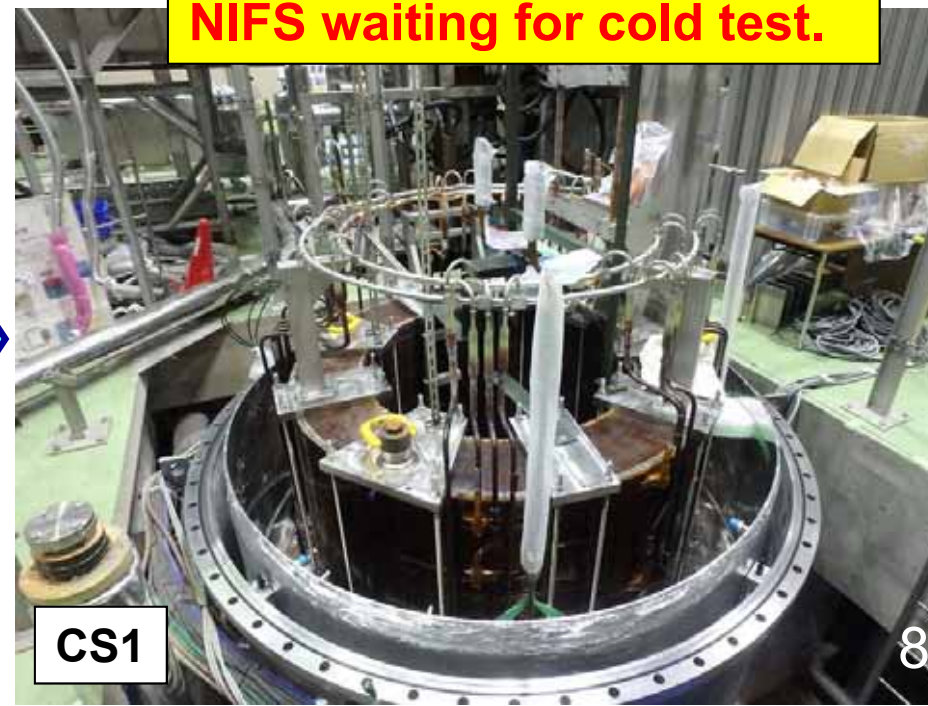
One CS module is composed of 7 pancakes (6 OP and 1 QP).

**(4) 1<sup>st</sup> CS module is now in NIFS waiting for cold test.**

**(2) insulation and stacking**



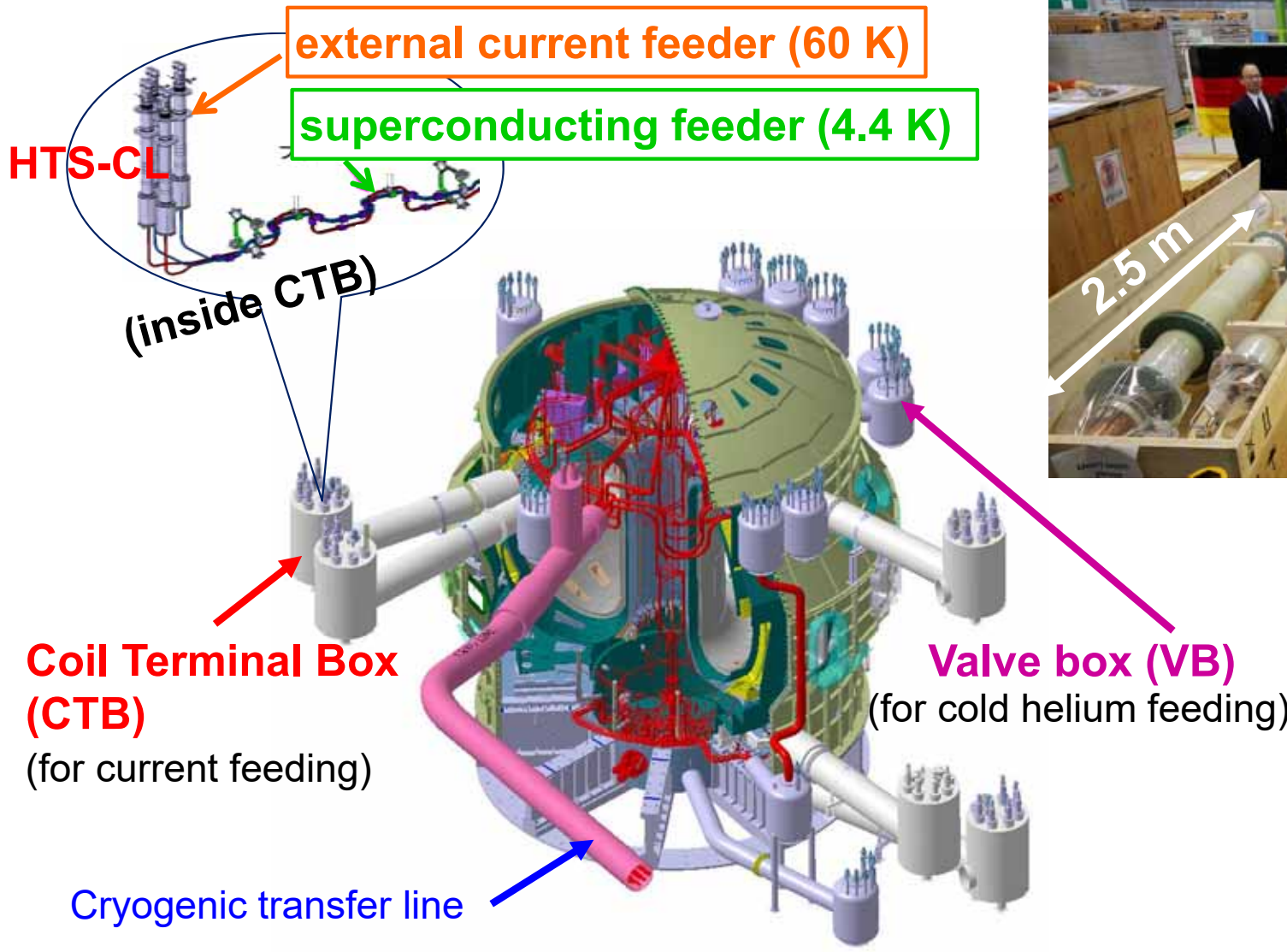
**(3) impregnation**







**High Temperature Superconductor Current Leads (HTS-CLs) using bismuth alloy (Bi-2223/AgAu) saves cooling power of the cryogenic system.**  
 (6 HTS-CLs (25.7kA) for TF coils, 20 HTS-CLs (20kA) for EF coils and CS)



(test facility CuLTKa in KIT) 9

## Refrigerator Cold Box & Auxiliary Cold Box



## Helium Storage vessels



## Warm Compressors



## Construction Work in Naka Site



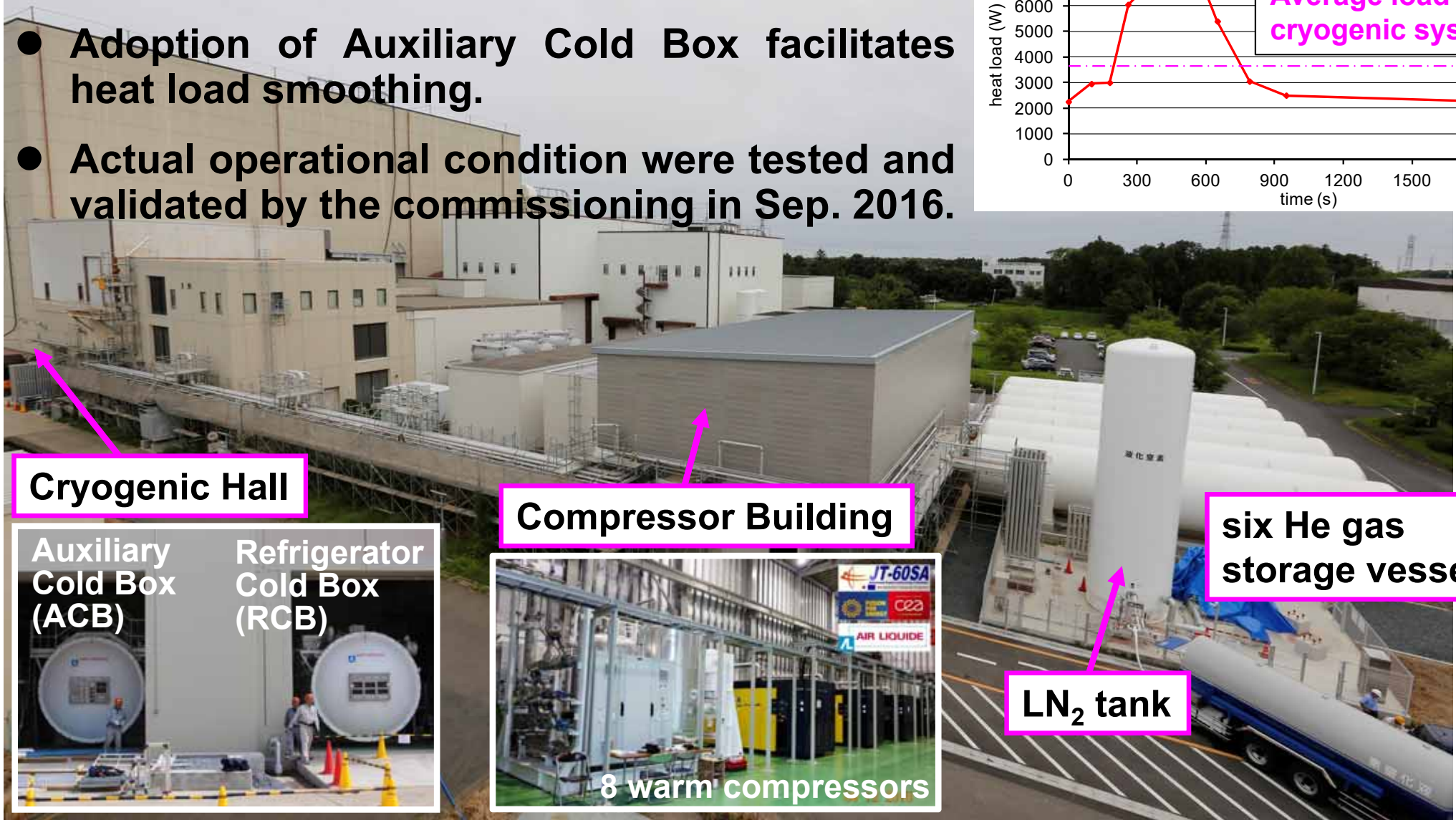
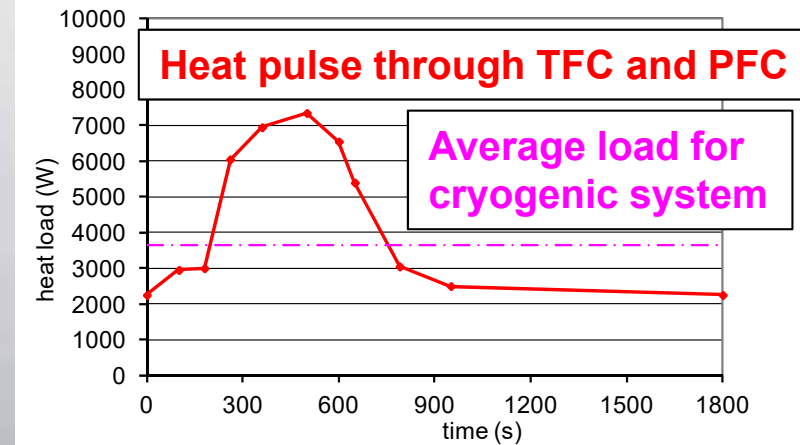
**Naka Site on 7 April 2015**



**Naka Site on 27 May 2015**



- The total power equivalent at 4.5K is about 9kW. (world largest class refrigerator for a fusion plant before ITER)
- Adoption of Auxiliary Cold Box facilitates heat load smoothing.
- Actual operational condition were tested and validated by the commissioning in Sep. 2016.

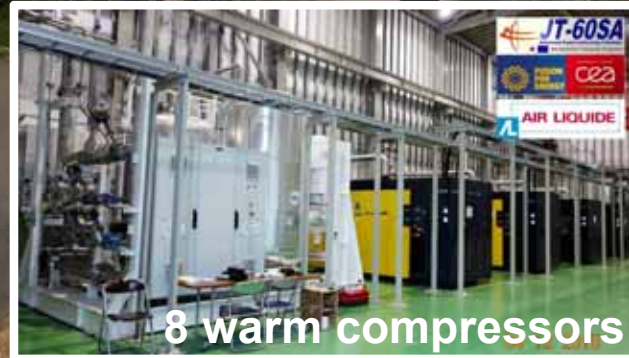
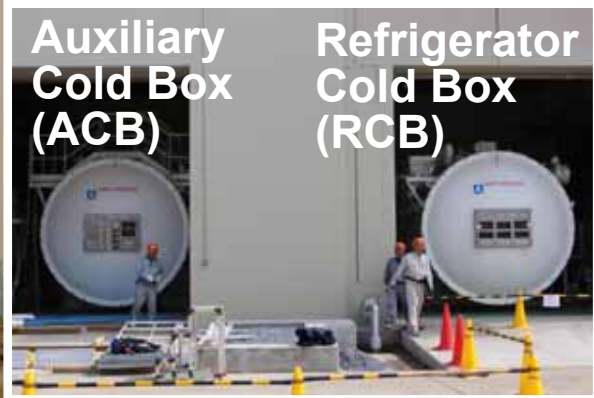


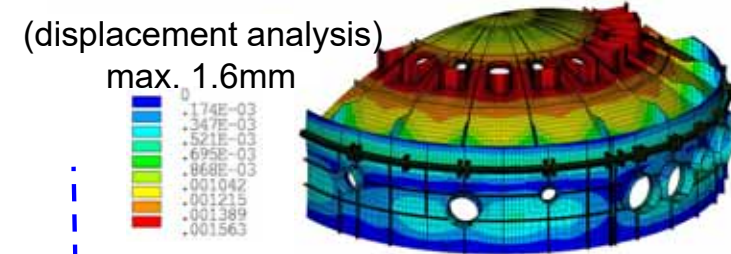
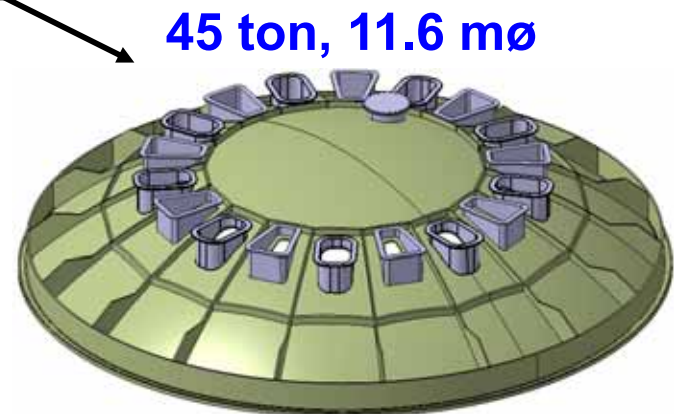
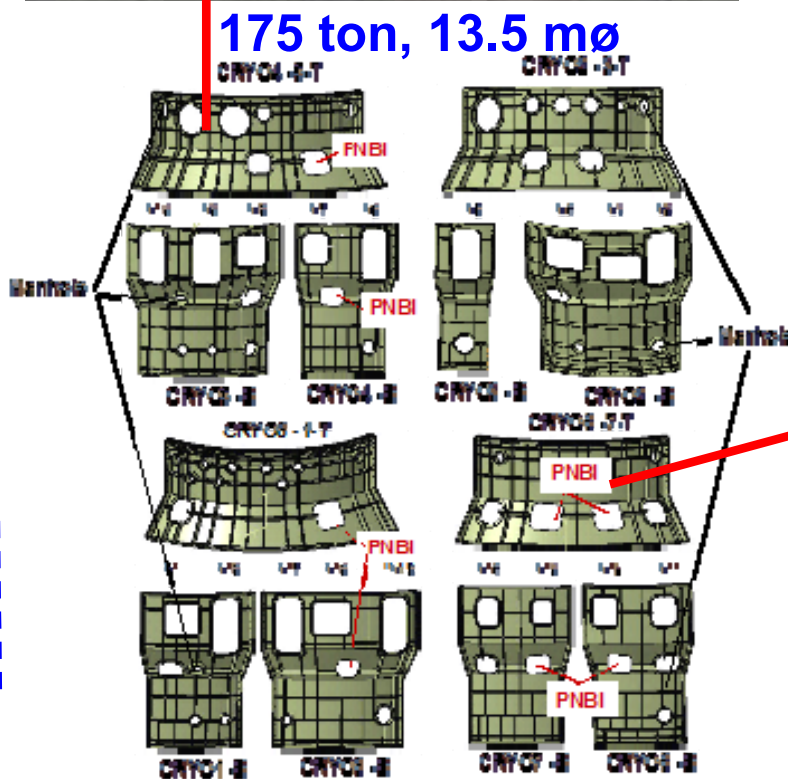
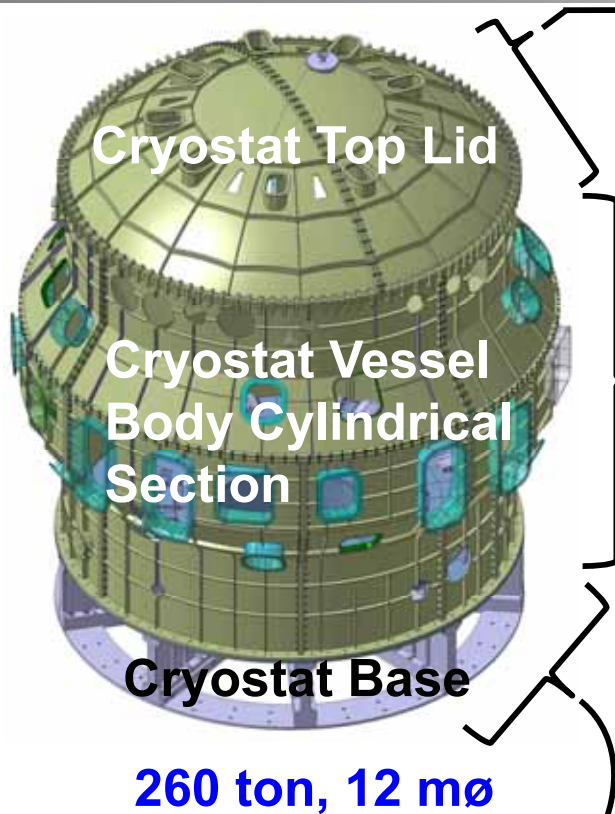
**Cryogenic Hall**

**Compressor Building**

**six He gas storage vessels**

**LN<sub>2</sub> tank**





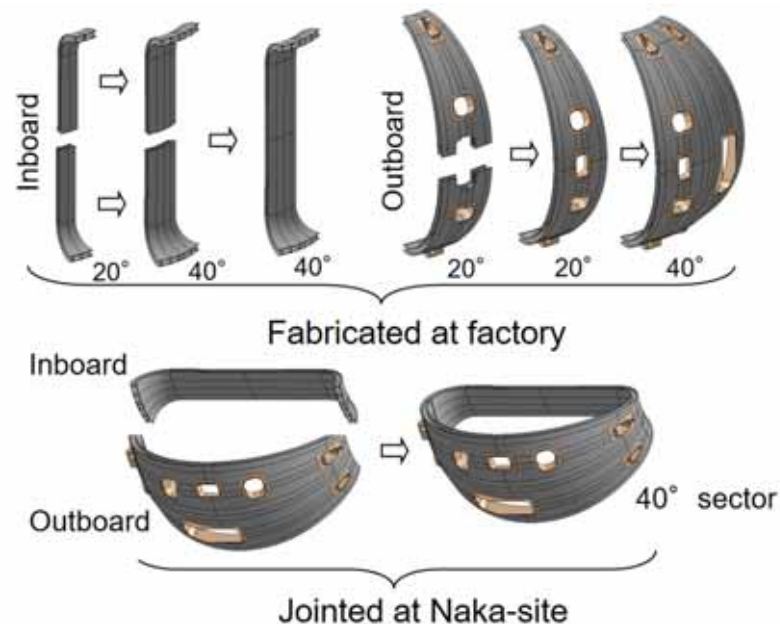
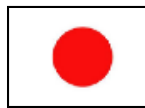
**detailed design completed**



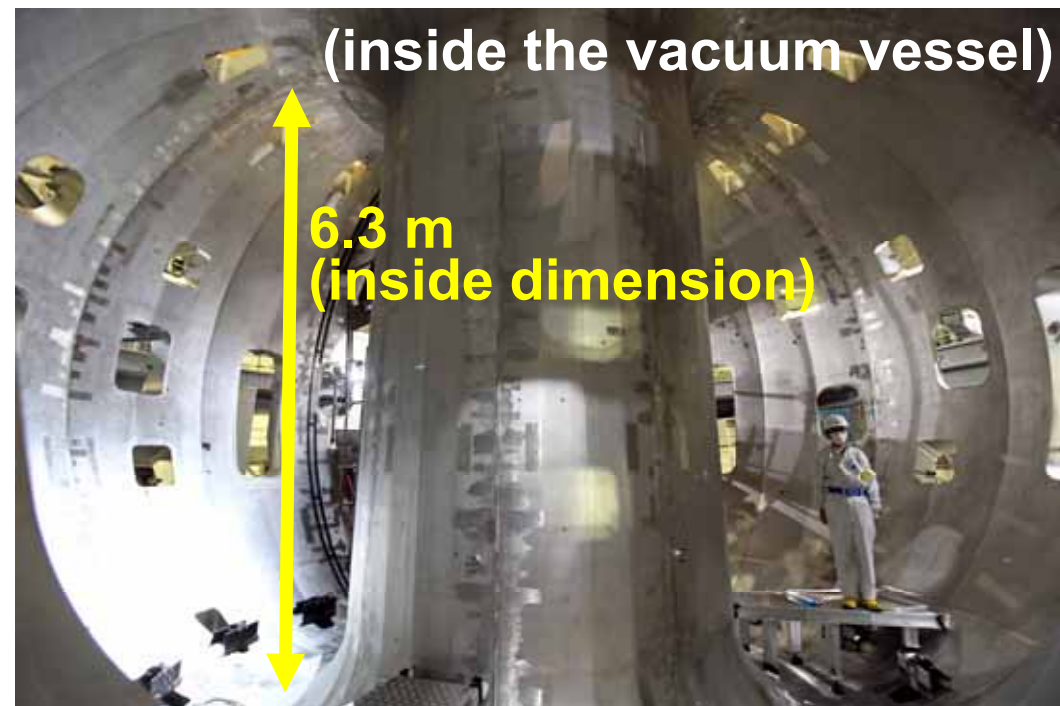
**assembled in March 2013**



**under fabrication**



First delivery of 40° inboard sector in Apr. 2011

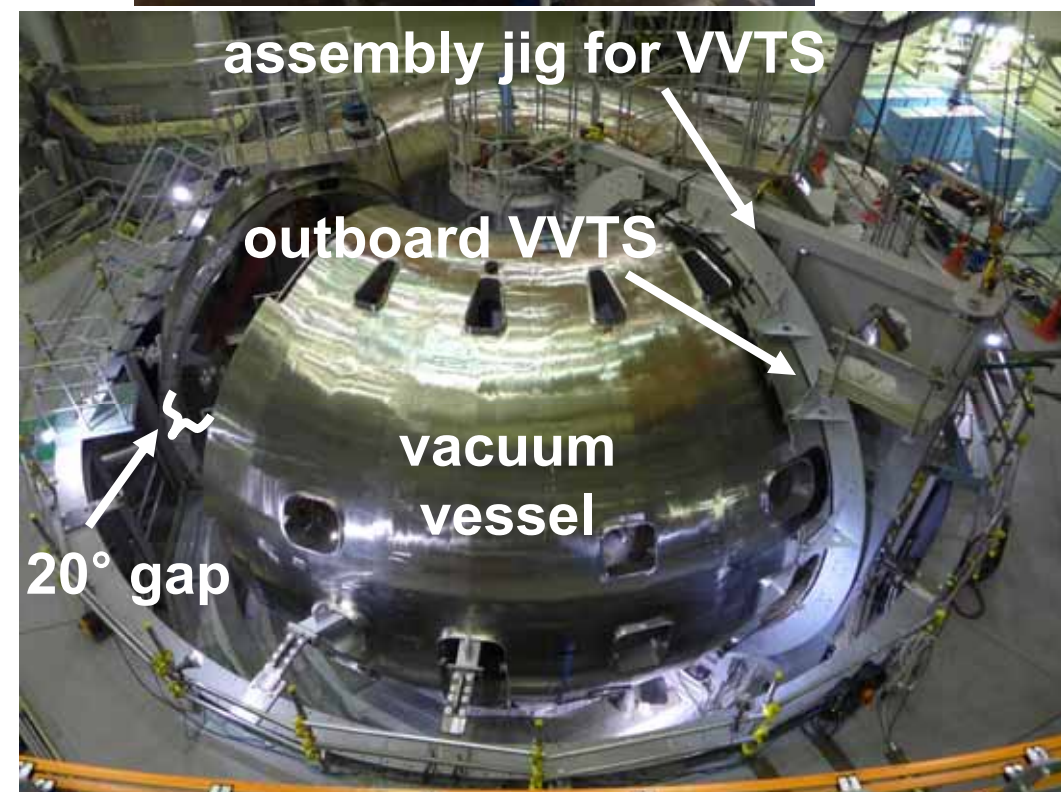


in the VVTS manufacturer

High dimensional accuracy was achieved by careful welding work.

	actual	Requirement
horizontal	$\pm 5$ mm	$\pm 30$ mm
vertical	$-4$ mm	$+6/-4$ mm

(Welding shrinkage in the torus direction was adjusted by welding with splice plates.)



VVTS assembly will be completed in Nov. 2016.

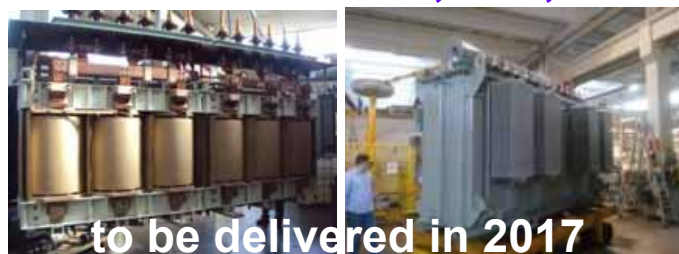
## SCMPS (Superconducting Magnet PS)

Base PS to provide DC current to the SC coils  
PS for EF2~EF5 and TF coils



delivered to Naka in June 2016

PS for CS1-4 modules, EF1, EF6 coils



to be delivered in 2017

## SNU (Switching Network Unit)

Booster PS to provide high voltage for plasma breakdown and current ramp-up



delivered to Naka in Oct 2016

## QPC (Quench Protection Circuit)

Protection of SC coils when quench or PS failure occur

10 units for EF coils and CS modules  
3 units for TF coils,



Commissioning in June 2015



## Motor Generator (reused facility)

Provide power for P-NBI, N-NBI, EF&CS PS

H-MG: 18kV/400MVA, 2.6GJ

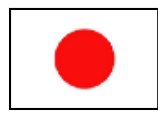
T-MG: 18kV/215MVA, 4.0GJ



Overhaul of H-MG was

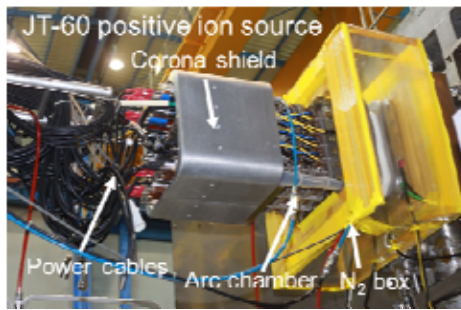
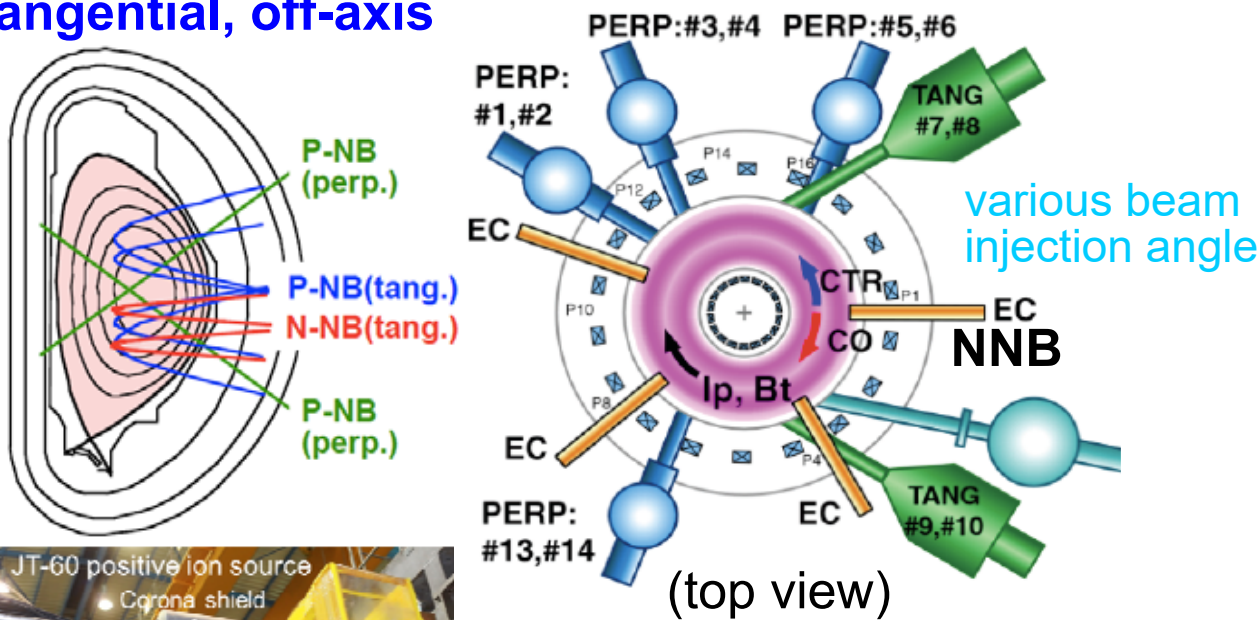


carried out in 2015



## NBI system

- **P-NBI, 85keV, 12units × 2MW=24MW, 100s** tangential 4u (CO:2u, CTR:2u), Perpendicular: 8u
- **N-NBI, 500keV, 2units×5MW=10MW, 100s** tangential, off-axis

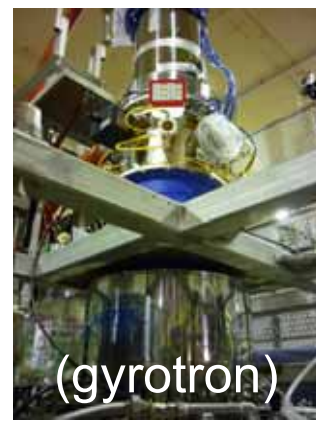
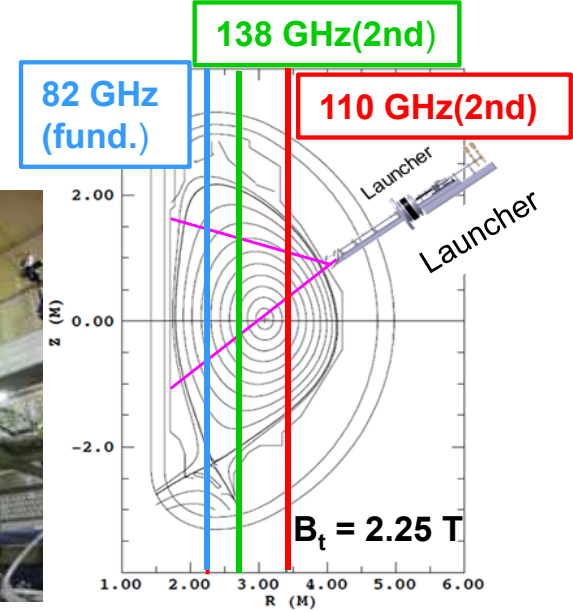


(P-NBI ion source)

Beam acceleration of 85 keV was successfully demonstrated for 100s (P-NBI).

## ECRF system

- **9 Gyrotrons, 4 Launchers** 7MW in total
- **<5kHz power modulation**
- **movable mirror at launcher**
- **multi-frequency gyrotron**  
**110GHz(2nd) (1MW, 100s) +**  
**138GHz(2nd) (1MW, 100s) +**  
**82GHz(fund.) (1MW, 1s)**  
 (start-up assist, wall cleaning)



(gyrotron)



(launcher)

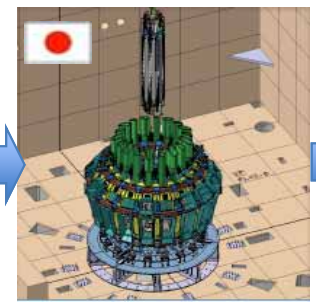
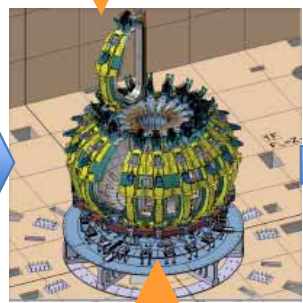
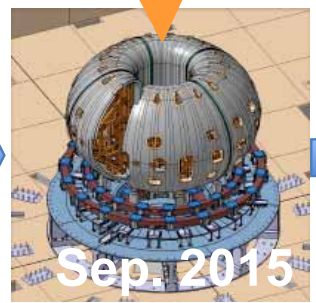
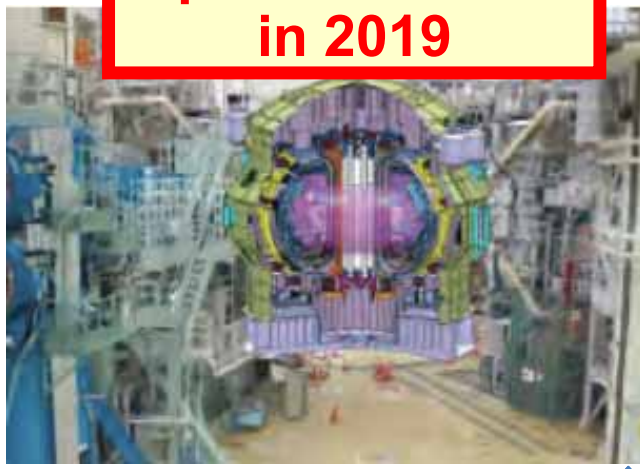
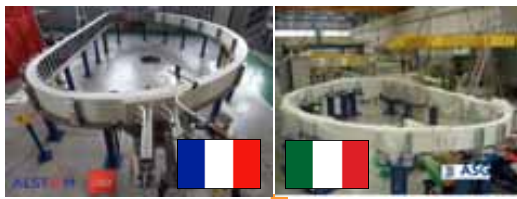
**Heating, current-drive and momentum-input profiles can be flexibly controlled.**



# Overall Progress of JT-60SA Project

**Operation starts in 2019**

JT-60SA assembly (Cryostat Base)



lower EF coils

Vacuum Vessel (340 deg.)

**VV Thermal Shield (340 deg.)**

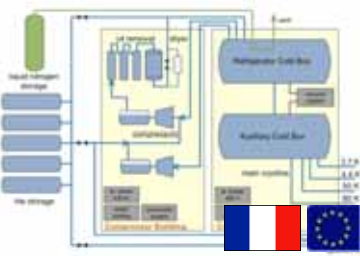
Magnet interface (HTS-CL) cryoplant

upper EF coils and CS

Cryostat (body & top lid)

power supplies

MG-set



NBI

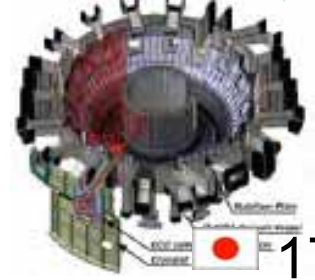
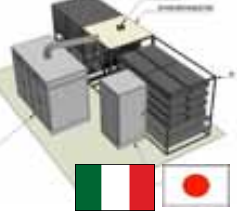
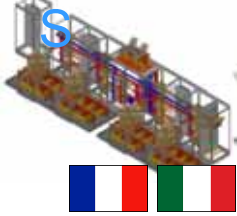
ECRF

diagnostics

QPC

SCMP

SNU



# Research Phases of JT-60SA

- JT-60SA research phase starts with Hydrogen operation to conduct full commissioning.
- JT-60SA is upgraded step by step.  
(power/duration of P-NBI&ECRF, divertor target material, remote handling availability)

	Phase	Expected Duration		Annual Neutron Limit	Remote Handling	Divertor	P-NB 85keV	N-NB 500keV	ECRF 110 GHz & 138GHz	Max Power	Power x Time
Initial Research Phase	phase I	1-2y	H	-		LSN partial-monoblock Carbon Div.Pumping	10MW		1.5MW x100s + 1.5MW x5s	23MW	NB: 20MW x 100s 30MW x 60s duty = 1/30
	phase II	2-3y	D	4E19	R&D		Perp. 13MW		33MW		
Integrated Research Phase	phase I	2-3y	D	4E20		LSN full-monoblock Carbon Div. Pumping	Tang. 7MW	10MW		37MW	ECRF: 100s
	phase II	>2y	D	1E21					7MW		
Extended Research Phase		>5y	D	1.5E21	Use	DN/SN full-monoblock Metal or Carbon Advanced Structure	24MW			41MW	41MW x 100s

ITER  
H / He  
operation  
phase



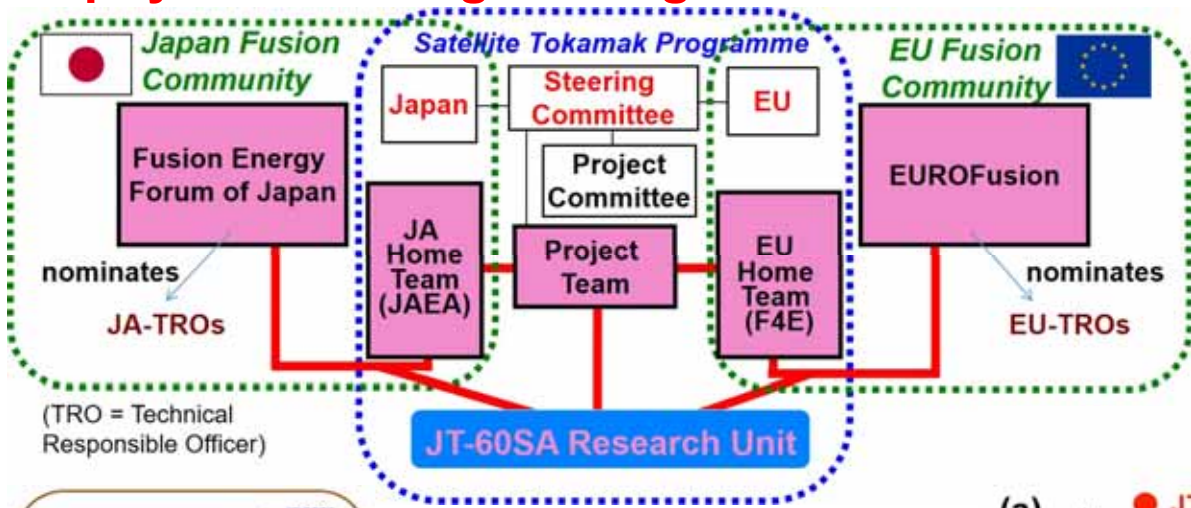
Possibility of  
W-coated full monoblock CFC  
(partially bulk W) divertor  
+ full W-coated first wall  
+ fully water-cooled

Partially W  
(or W-coated CFC)  
divertor tiles

(address compatibility of metallic divertor with integrated high performance plasmas)<sup>18</sup>

# EU/JA Research Collaboration on JT-60SA Project

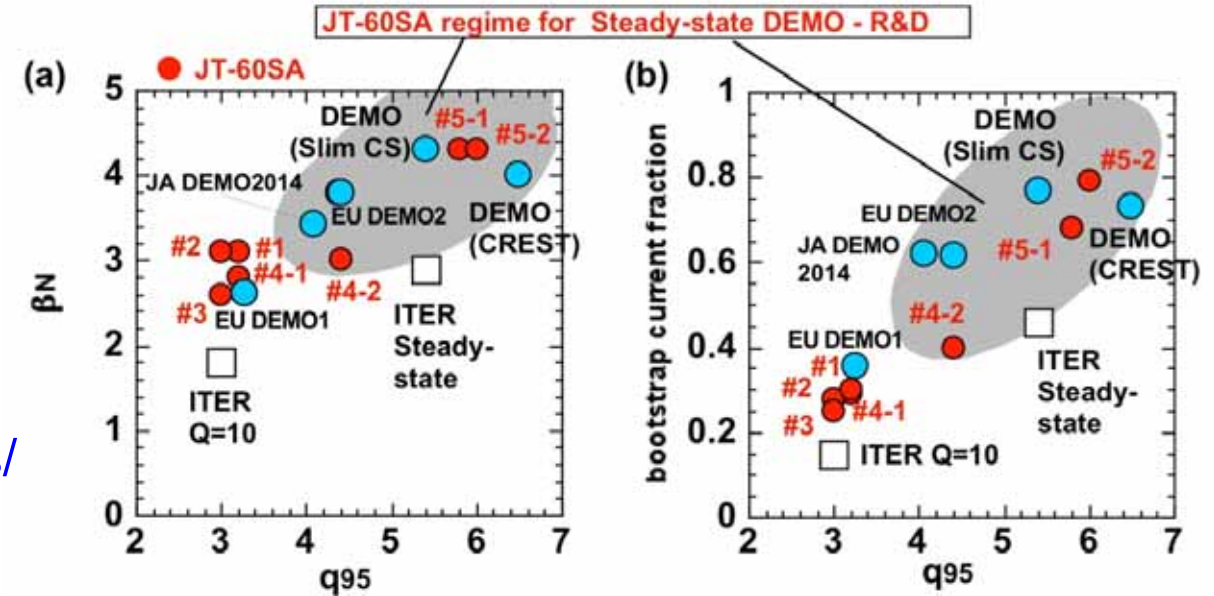
- Research collaboration on JT-60SA Project is strongly promoted.
- EU and JA fusion community members join “JT-60SA Research Unit” to study key physics and engineering issues of ITER and DEMO.



5th. EU&JA Research Coordination Meeting (May 2016, Naka)



JT-60SA Research Plan (ver. 3.3) written by 378 authors from EU/JA was open to public in March 2016.  
[http://www.jt60sa.org/pdfs/JT-60SA\\_Res\\_Plan.pdf](http://www.jt60sa.org/pdfs/JT-60SA_Res_Plan.pdf)



**JT-60SA target region** covers ITER target and **DEMO target**. Thus their acceptable parameters will be investigated by JT-60SA operation.

- **ITER like operation environment**

ITER like non-dimensional parameters, small-torque input

Electron heating dominant plasma (by N-NBI, ECRF)

Large fraction of energetic particle (500 keV N-NB)

Operation scenario optimization with superconducting coils.

- **High Plasma Performance**

H-mode operation (H, He, D) study ( $I_p \sim 5.5$  MA) towards  $Q=10$

L-H transition, Pedestal Structure, Confinement Improvement

H-mode compatibility with radiative divertor, RMP, etc.

Confinement in high  $n_{GW}$  regime

Effect of Local Ripple, Error Field / noise on confinement

Improved H-mode (Hybrid) operation with ITER-like shape ( $I_p \sim 4.6$  MA)

- **Divertor Integrity**

ELM mitigation (RMP, pellet pacing, etc.) & small / no ELM regime at low  $v^*$

Divertor Heat Load reduction (radiative divertor, ITER-like divertor config.)

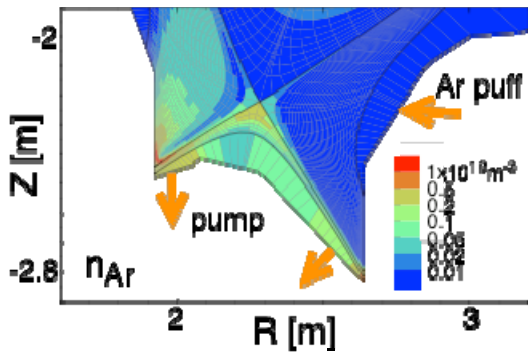
Disruption avoidance & mitigation at high  $I_p$  (MGI, etc. )

- **High  $\beta_N$  plasma**

MHD instability suppression at small~zero rotation condition

## TH/P2-19 (N. Hayashi) [Tue.]

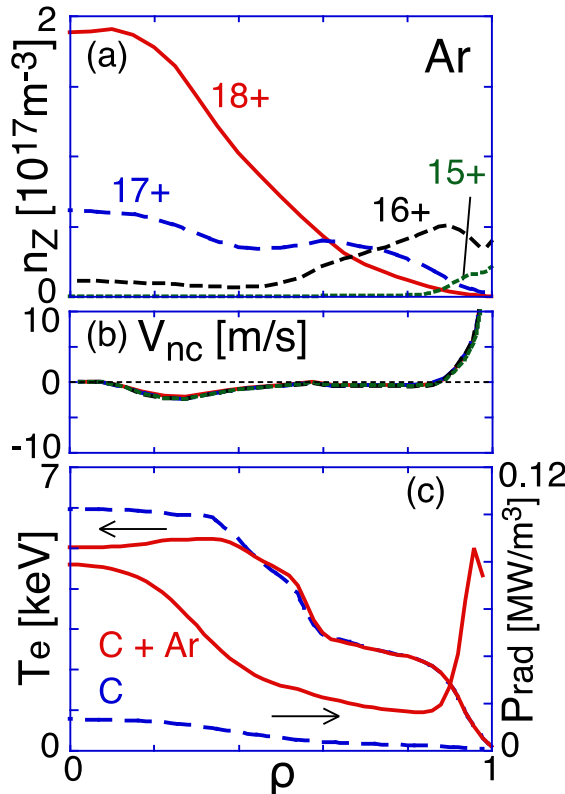
Core-edge coupled predictive modeling of JT-60SA high-beta steady-state plasma with impurity accumulation has been studied.



← Ar density profile calculated by SONIC

1.5D core transport solver (TOPICS) + IMPACT using SONIC  
Ar edge densities →

Ar seeding is effective for reduction of divertor heat load below 10 MW/m<sup>2</sup>. Ar<sup>16-18+</sup> accumulation in core causes slight decrease of temperature, which is fully recoverable by additional core heating.

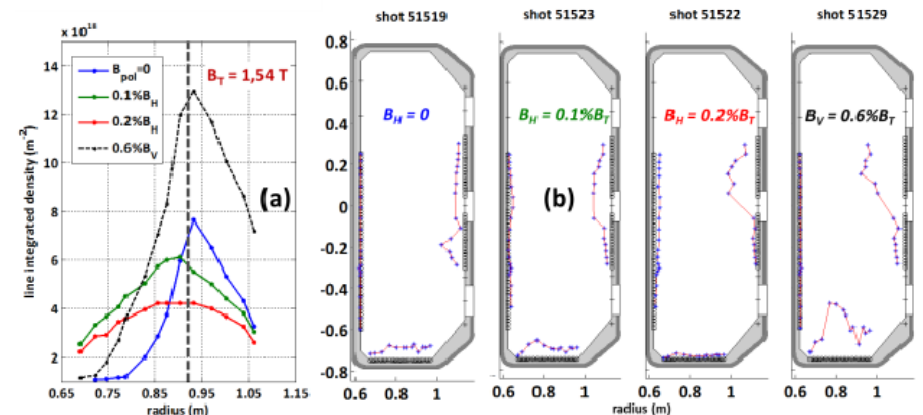
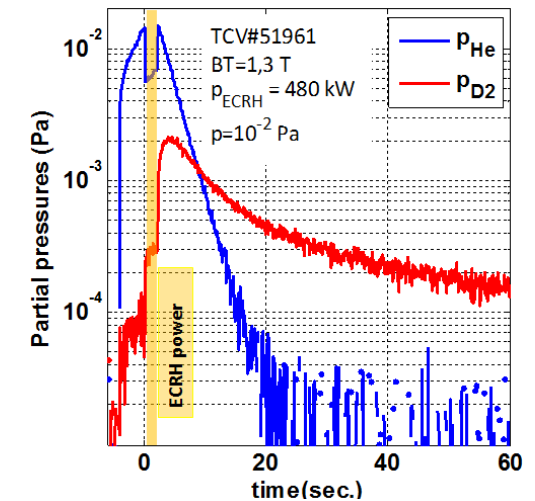


## EX/P8-31 (D. Douai) [Fri.]

EC Wall Conditioning (ECWC) experiments to support JT-60SA operation have been performed by TCV.

ECWC efficiency assessed from amount of released D<sub>2</sub> fuel →

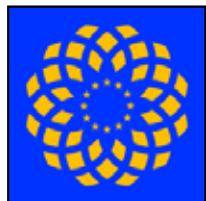
Ion saturation current profile changes with B<sub>H</sub> and B<sub>V</sub>. ↓



Optimized combination of B<sub>H</sub> and B<sub>V</sub> are required for effective wall conditioning.

see more in EX/P8-40 (G. Giruzzi, M. Yoshida) [Fri.]

1. Fabrication, installation and commissioning of JT-60SA components and systems procured by EU and Japan are steadily progressing. TF coil assembly around the vacuum vessel will start soon. JT-60SA starts operation in 2019.
2. Powerful and versatile NBI/ECRF system, flexible plasma shaping, various kinds of in-vessel coils are advantage of JT-60SA for plasma control.
3. JT-60SA will explore ITER and DEMO relevant parameter region in advance for the purpose of optimization of their operational scenarios, especially in high  $\beta_N$  ( $\sim 5$ ) region.
4. Close research collaboration between EU and Japan has been promoted. JT-60SA Research Plan v.3.3 by 378 researchers from EU and Japan released in March 2016 elaborates on key physics and engineering issues to be addressed for ITER and DEMO.



## 18 Oct (Tue)

- FIP/1-3Ra (J. Hiratsuka)** Long-pulse acceleration of 1MeV negative ion beams toward ITER and JT-60SA neutral beam injectors & towards powerful negative ion beams at the test facility ELISE for the ITER and DEMO NBI system
- TH/P1-18 (T. Bolzonella)** Securing high  $\beta_N$  JT-60SA operational space by MHD stability and active control modelling
- TH/P2-19 (N. Hayashi)** Core-edge coupled predictive modeling of JT-60SA high-beta steady-state plasma with impurity accumulation
- TH/P2-20 (M. Romanelli)** Investigation of Sustainable Reduced-Power non-inductive Scenarios on JT-60SA

## 19 Oct (Wed)

- FIP/P4-42 (C. Day)** Assessment of the operational window for JT-60SA divertor pumping under consideration of the effects from neutral-neutral collisions

## 20 Oct (Thu)

- TH/P6-24 (R. Zagorski)** Numerical analyses of baseline JT-60SA design concepts with the COREDIV code

## 21 Oct (Fri)

- FIP/P7-37 (J.-C. Vallet)** Towards the completion of the CEA Contributions to the Broader Approach Projects
- EX/P8-31 (D. Douai)** Development of Helium Electron Cyclotron Wall Conditioning on TCV for the operation of JT-60SA
- EX/P8-40 (G. Giruzzi)** Physics and operation oriented activities in preparation of the JT-60SA tokamak exploitation
- FIP/4-1Ra (Y. Shibama)** Assembly Technologies of the Superconducting Tokamak on JT-60SA
- FIP/4-1Rb (P. Decool)** JT-60SA TF Coil Manufacture, Test and Preassembly by CEA